

NOT IN SYSTEM

Page 1

Work Order ID 55892



February 4, 2010 8:22:51 AM

Item ID: D4000-11

Accept



Setup Start



Revision ID:

Stop



Item Name: Cap

Start Date: 2/04/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/11/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-2-04

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4000	A-PRELIM	<i>Rev-A</i>	0.00						
100									

Waterjet

Memo

0.00

VB 10-2-17

FLOW CNC Waterjet

6061-30

1-Cut as per Dwg

Dwg Rev: 00FProg Rev: 100A

2-Deburr if necessary

Deburr =7 m.k 10/02/17 (6X)

110

QC

QC2

Memo

0.00

VB 10-2-17

Quality Control

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55892



Page 2

February 4, 2010 8:22:51 AM

Item ID: D4000-11

Accept



Setup Start



Revision ID:

Item Name: Cap

Stop



Start Date: 2/04/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/11/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QCS

Memo

0.00

S10/02/17 to P91

(X6)

170



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

R

10.04.22

(6) - I am W/ 56762

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/09/08 D

10/09/08

 POSITIVE RECALL
 EFFECTIVE 10/02/04 AUTH U
 RELEASED 10/08/30
PL 10-2-19
(6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

February 4, 2010 8:22:55 AM

Work Order ID: 55892



Parent Item: D4000-11



Parent Item Name: Cap

Start Date: 2/04/10

Required Date: 2/11/10

Comments: IPP rev A 10.02.03 new issue Prelim EC verified by:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.032		Purchased		No		100	sf	128.6824	0.0020	1		IB 10-2-17

6061-T6 Sheet 0.032"

Warehouse

Location

Main Warehouse

MAT	128.6824	
110063	0.009	
112763	80	
16954	3.28225	
18375	45.39115	18375

(6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	5893
Description: CAP	Part Number:	D 4000-11
Inspection Dwg: D 4000-11 Rev: P2	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

x First Article Prototype

Measured by:	VB	Audited by:	S	Prototype Approval:	N/A
Date:	10-2-17	Date:	10/2/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

No Acct

X

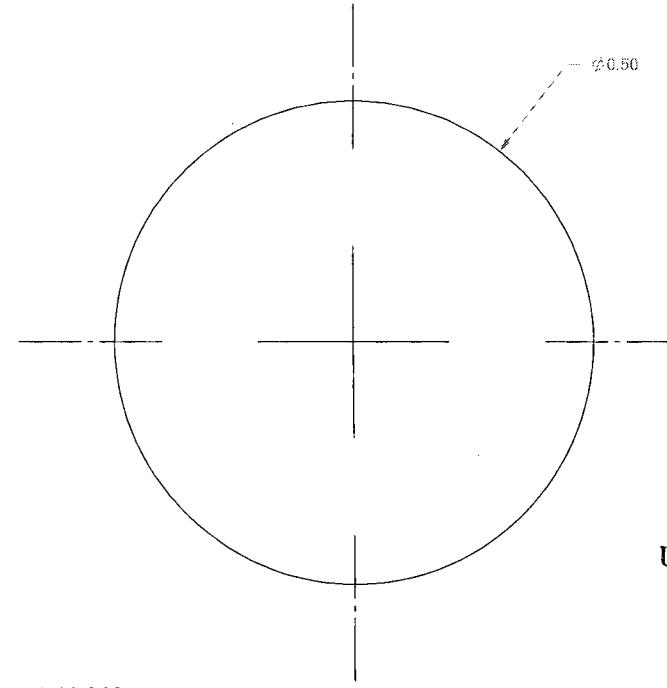
x 2

Dave

1

0.032

REF



D4000-11 CAP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55892

BY 10-204

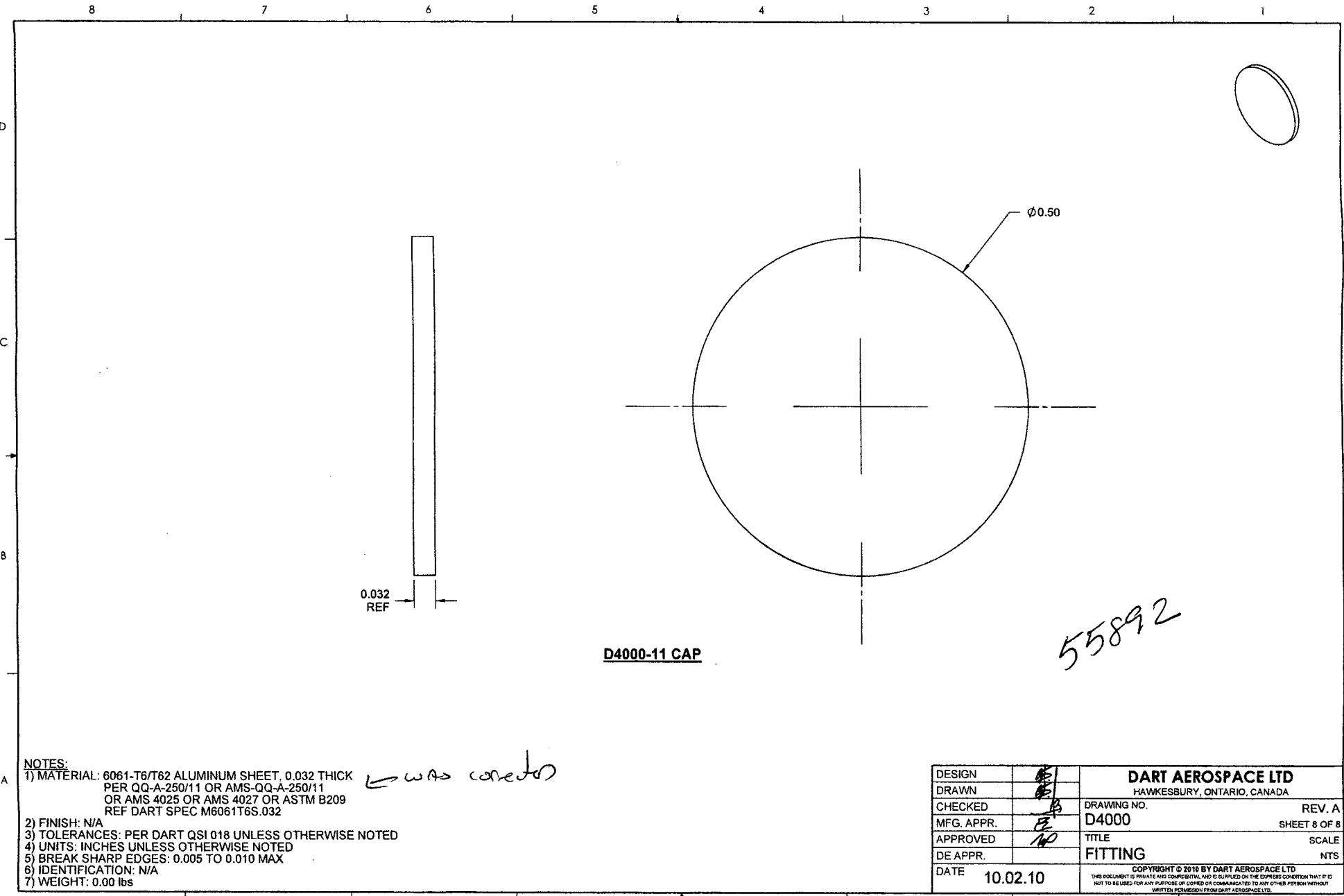
NOTES:
1) MATERIAL: PERFORATED ALUMINUM, 0.032 THICK *wrong*
REF DART SPEC MPAA/80324X10B SCREEN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.00 lbs

PRELIMINARY ISSUE

09.10.14

DESIGN	<i>BB</i>	DART AEROSPACE LTD		
DRAWN	<i>BB</i>	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>BB</i>	DRAWING NO. D4000 → REV. PA 1		
MFG. APPR.	<i>BB</i>	SHEET 8 OF 8		
APPROVED		SCALE		
DE APPR.		NTS		
DATE		09.10.14		

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DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>		
MFG. APPR.	<i>PZ</i>	DRAWING NO.	REV. A
APPROVED	<i>AS</i>	D4000	SHEET 8 OF 8
DE APPR.		TITLE	SCALE
		FITTING	NTS
DATE	10.02.10	COPRIGHT © 2010 BY DART AEROSPACE LTD	

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